

# GETTING BAKKEN GAS TO MARKET

WHILE MAXIMIZING RESOURCE RECOVERY |  
MINIMIZING RISK | DECREASING EMISSIONS

A SOLUTION SET OVERVIEW

David Scobel, Chief Operating Officer | Caliber Midstream | May 20, 2015

# FLARING – THE BAKKEN'S DIRTY WORD

Elephant in the Room:  
~28% of all gas in the Bakken is flared,  
**THE “BIG FLARE”**  
*(problem is improving, off peak of ~36%)*

Little Known Fact:  
3–5% of energy content vented from atmospheric tanks, **THE  
“LITTLE FLARE”**  
*(problem has barely been addressed)*







**WHAT'S WRONG WITH  
THIS PICTURE?**

# THE PROBLEM WITH THE LITTLE FLARE

- Does not maximize monetization of high-BTU gases
- Increased emissions
- IPs greater than 8,000 bopd necessitate crude vapor capture or a PSD permit
- Safety concerns if the flare blows out

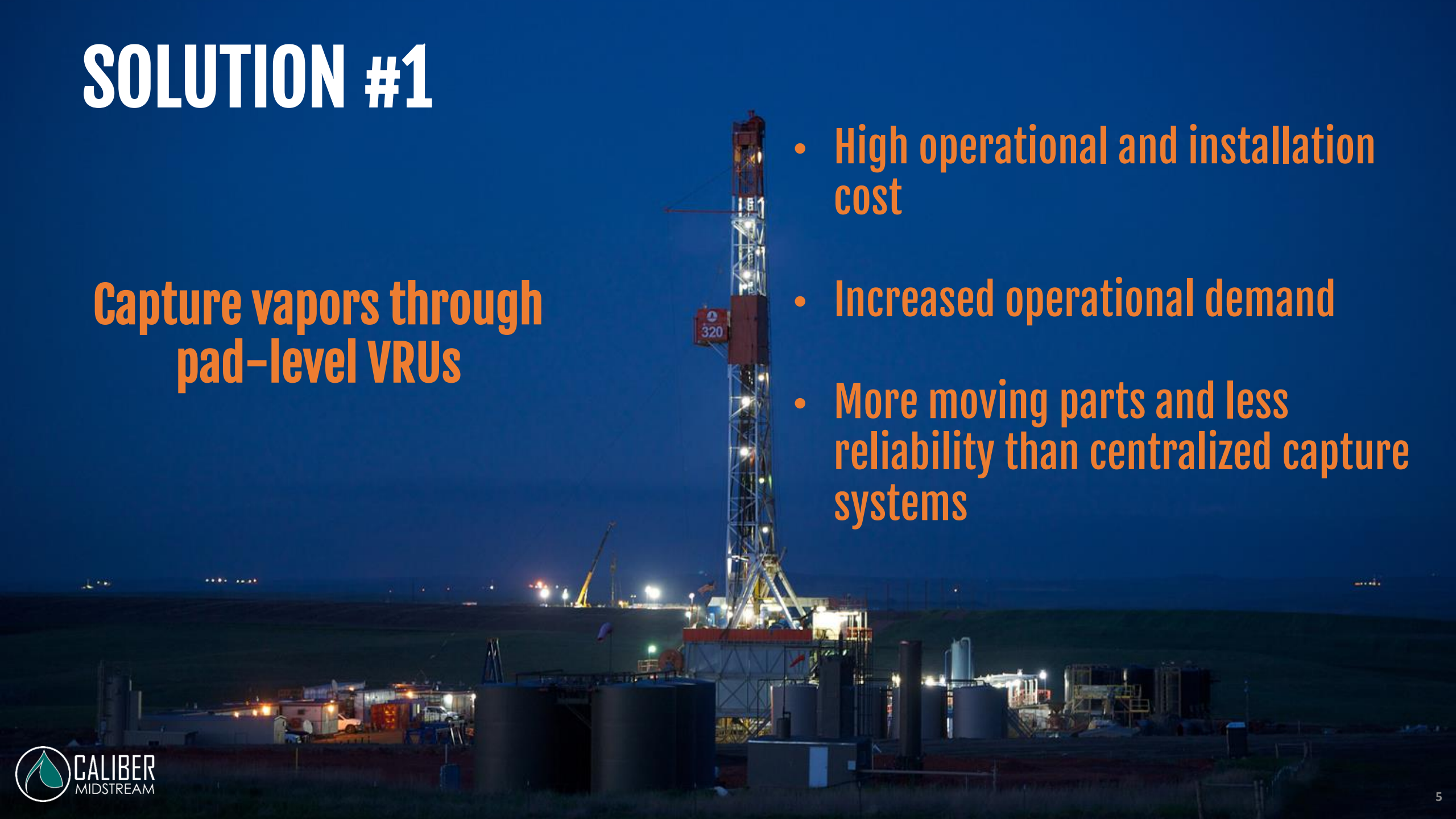




# SOLUTION #1

Capture vapors through  
pad-level VRUs

- High operational and installation cost
- Increased operational demand
- More moving parts and less reliability than centralized capture systems



# SOLUTION #2

## High vapor pressure gathering of “live crude oil”



- A pressure vessel at each well pad allows producers to bypass atmospheric crude oil tanks at the wellhead
- Eliminates the “little flare”
- Centralized crude oil processing
- 100% crude oil vapor recovery
- System can be integrated into existing production or greenfield projects

# EVOLVING REGULATORY RISK

Order No. 25417 (State of North Dakota), effective February 1, 2015

- 13.7 RVP

US Dot / Transport Canada / Crude-by-Rail Safety Act (Congress)

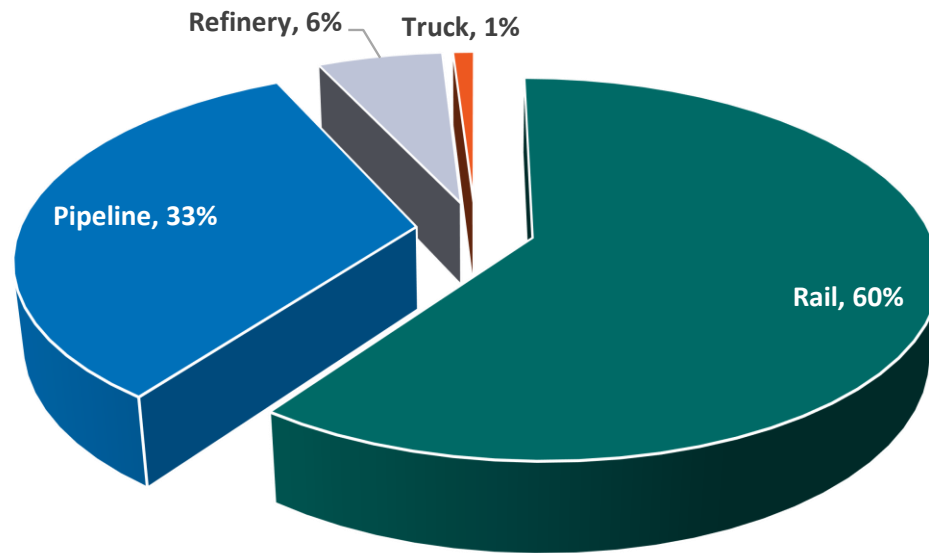
- No DOT-111 tank cars (removal of 37,700 cars)
- More advanced braking system (restricted to 30 mph if not installed by 2021)
- 9/16 inch tank shell requirement
- 40 mph speed limit through heavily populated areas

NDIC Gas Capture Rules

**THE ANSWER:** High Vapor Pressure Live Crude Gathering



# HOW CRUDE LEAVES THE BAKKEN



Yet another rail incident –  
what happens then...?





The background of the slide is a collage of US dollar bills, including \$100 and \$500 bills, scattered across the top and bottom sections.

## Shut-in

Significant short-term shut-in potential if producers cannot meet RVP requirement

# IMPACT

## Tank Car Shortages

Regulations would precipitate tank care shortages; market turmoil

## Cost Increases

Slower rail speeds translate to fewer turns, more storage infrastructure

# SOLUTION

## STABILIZE CRUDE BELOW 13.7 RVP

- Consistent stabilization avoids potential disruption; safer, revenue uplift
- Product can be safely shipped or stored, depending on rail availability
- Shippers phase out older tank cars





# OUR POSITION

**Caliber does not believe that transporting Bakken crude oil is riskier than transporting product from other shale oil plays.**

**Regulations pose a risk to our industry, and private industry innovation is the answer to the threat of future regulations.**

# THE BAKKEN IS BIG

2013, USGS: **7.4bn** bbls of undiscovered, technically recoverable oil

2008, USGS: **3.0bn – 4.3bn** bbls

- Installation of gas lines began taking place in 2008
- In 2015, many lines are undersized (understandably so); has been addressed by looping
- A new well connect isn't a cure-all; new gas comes on at higher IP rates and pressures, eating capacity and knocking old gas off



# WHAT'S DRIVING DRILLING SCHEDULES POST DOWNTURN

~~High grading~~

Gathering and processing constraints

# FLARING AND EMISSIONS

## Flaring regulations in North Dakota:

- Gas capture plans must be filed with Approval to Drill (APD)
- Flaring must stop one year from date of well's IP
- Landowners may request revenue lost due to flaring
- Restrictions on pad emissions

## Progress

### NDPC Flaring Task Force:

- 77% gas capture in 2015
- 85% gas capture in 2016
- 90–95% gas capture in 2020



# IMPACT

## DELAYS

APD must have gas capture plans

## SHUT-IN

If gas not connected to pipeline, well will be shut-in

## ROYALTY COSTS

Payments for lost revenue

## MORE COSTS

Additional infrastructure to recover tank vapors

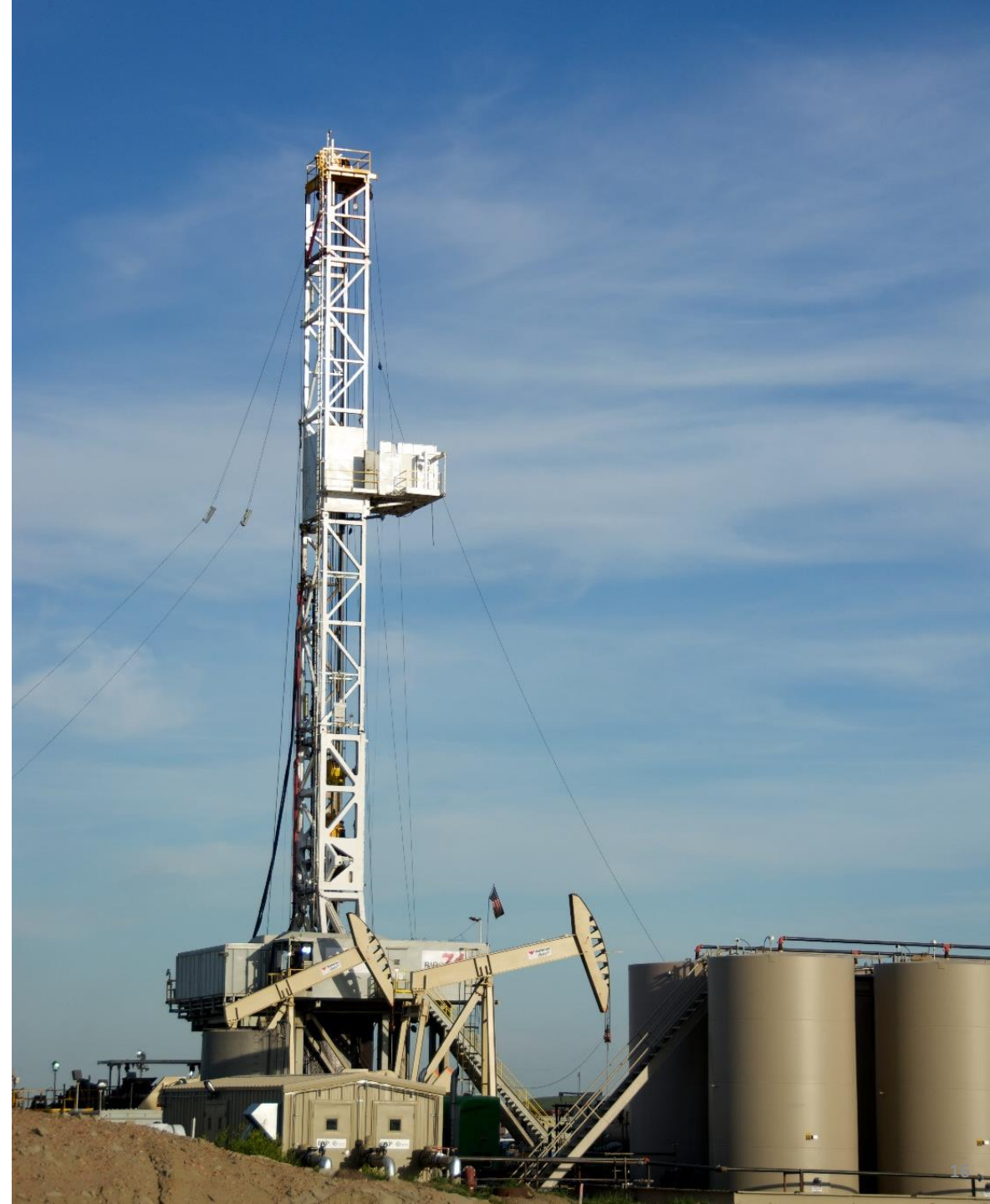


# A NEW SET OF BAKKEN ENTREPRENEURS

## Capitalizing on temporary solutions:

- Pad-level refriger. and JT skids
- CNG
- LNG

*Expensive, short-term, short-lived,  
safety concerns*





# SOLUTION

## EXPAND GATHERING AND PROCESSING SYSTEMS

### Larger pipes and upsized facilities

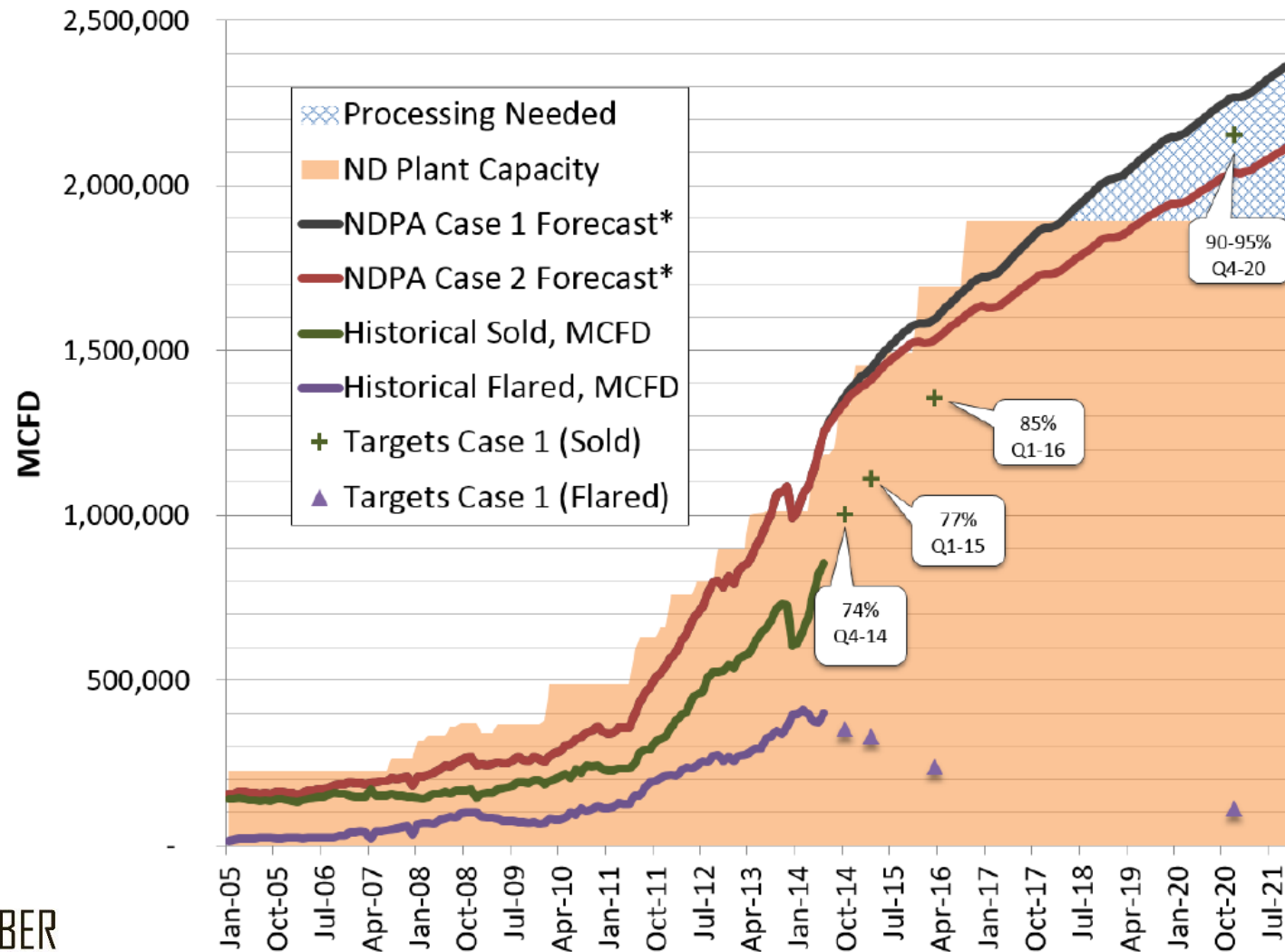
Support additional gas capture  
Monetize gas lost through flaring

### Midstream must innovate

Capture and monetize high BTU tank vapors  
Build centralized stabilization



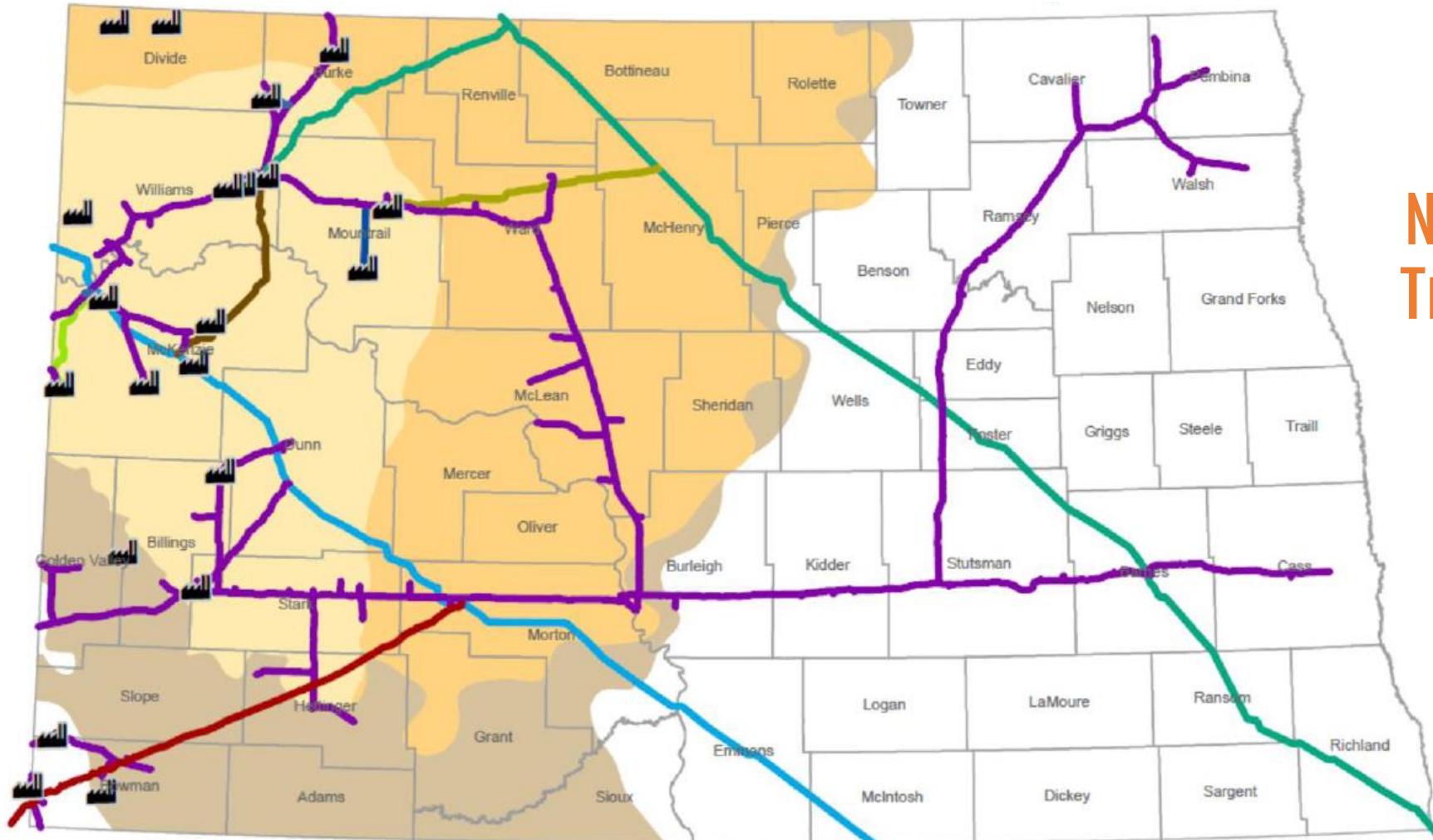
# MARKET OVERVIEW FOR PROCESSING AND TAKEAWAY



How does future estimated gas capture affect the need for additional plant capacity?



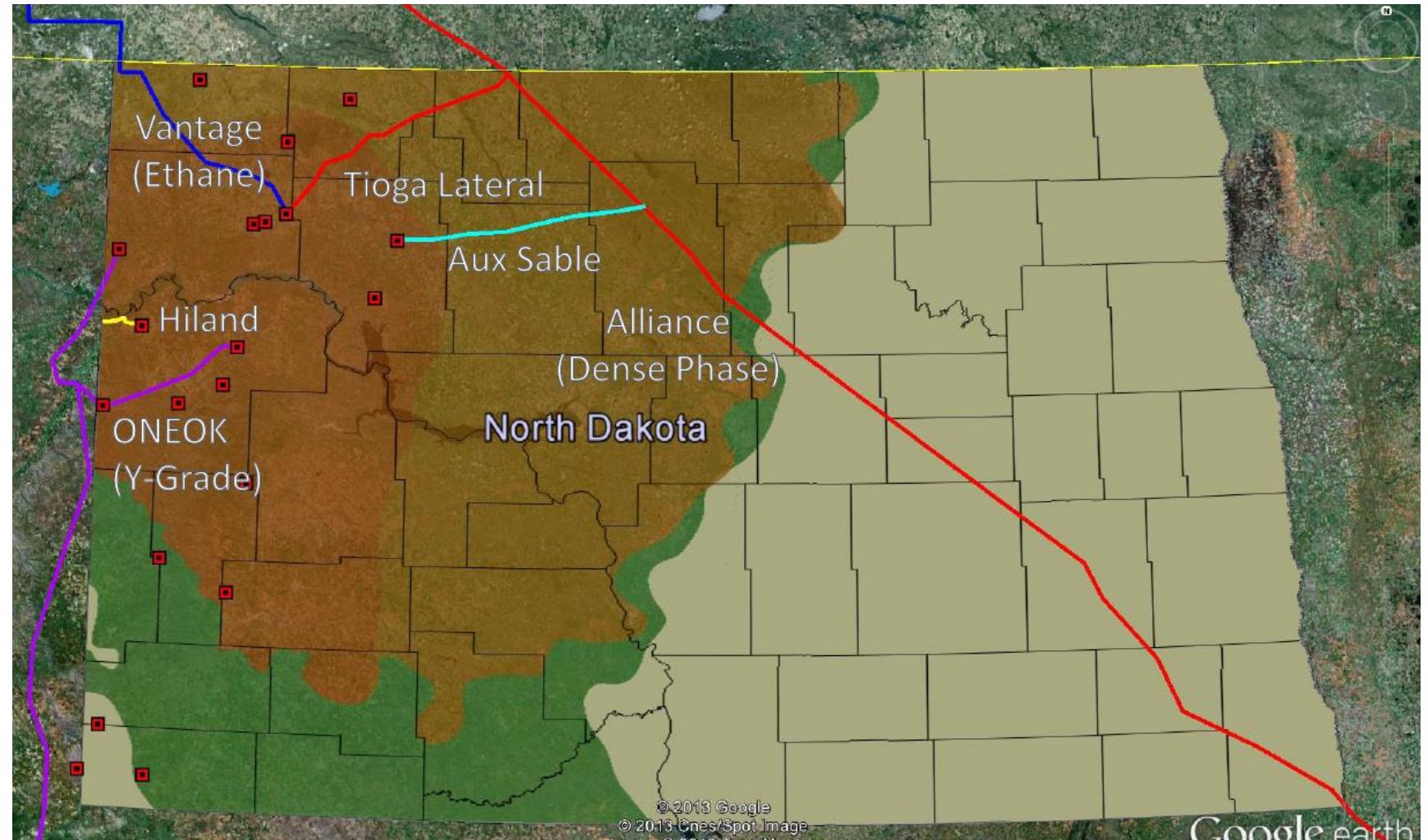
# MARKET OVERVIEW FOR PROCESSING AND TAKEAWAY *(Cont'd)*



North Dakota Gas  
Transmission and  
Processing

# MARKET OVERVIEW FOR PROCESSING AND TAKEAWAY *(Cont'd)*

As increasing gas is captured, is NGL takeaway capacity the next crude oil takeaway capacity?



Source: North Dakota Pipeline Authority



# ETHANE RECOVERY / REJECTION

- Bakken associated gas → high BTU → lots of ethane
  1. Separate from methane, used in petrochem feedstocks (polyethylene in *everything*)
  2. Burn as fuel
- Ethane prices have dropped and lag behind the prices of other NGLs
- What's better for the producer's netback? Recovery or rejection?

Doesn't matter. Pipeline specs prevent plants from rejecting ethane (more favorable right now given pricing environment) → "walking the tightrope"
- What will improve this equation?
  1. Export ethane
  2. New ethane crackers



# WE BELIEVE

**Flaring regulations  
pose risk to our  
industry**

**Private industry  
innovation is the  
answer to the threat  
of future regulations**

**Third party midstream  
service offers  
producers innovative  
solutions while raising  
profitability through  
economies of scale**



# THANK YOU

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